



# PRODUCT OVERVIEW

# PRESSURE MEASUREMENT

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## PF310 Sputtered Thin Film Pressure Sensor for Construction Machinery



### Characteristics

- ☆0.25%F.S, 0.5%F.S,1%F.S accuracy guaranteed within the temperature range of -40~105°C
- ☆Integrated pulse buffer offers high level of resistance to cavitation and liquid hammer
- ☆Advanced anti-interference, anti-surge circuit protection and high insulation and pressure-resistant film materials
- ☆No thermal instability or leaks thank to oil-free, all-welded stainless steel construction
- ☆Reliable & durable double gold wire lead technology
- ☆Wide measuring range from 1MPa to 100MPa
- ☆Fast response, response time less than 1ms
- ☆Strain resistance directly sputtered on 17-4PH S/S substrate ensures long-term stability better than  $\pm 0.1\%F.S/year$
- ☆Small hysteresis and good repeatability
- ☆IP67 high protection class

### Applications

- ☆Cranes
- ☆Excavators
- ☆Road headers
- ☆Rotary excavators
- ☆Trailer pumps
- ☆Vehicle pumps
- ☆Pump trucks
- ☆Piling machinery
- ☆Fire safety machinery
- ☆Road machinery
- ☆Loaders
- ☆Shield machines
- ☆Agricultural machinery
- ☆Other hydraulic systems of construction machinery

### Profiles

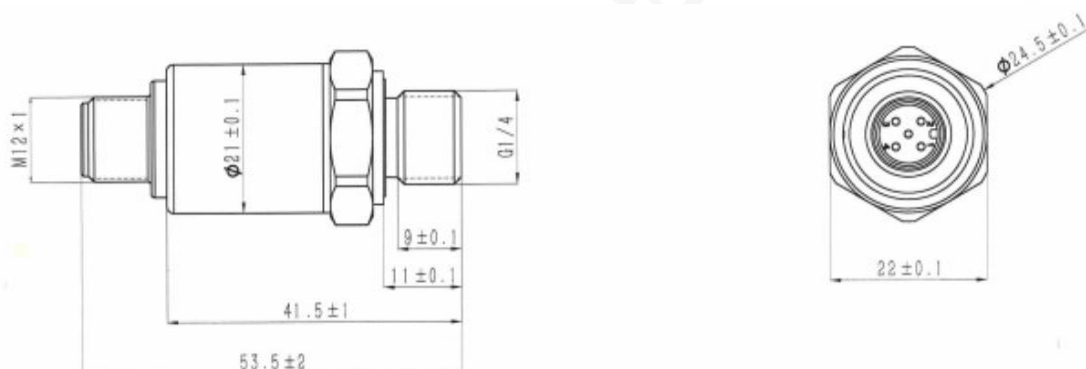
P310 series is a construction machinery pressure sensor. It adopts an all-welded stainless steel compact design, which can effectively protect the sensor under harsh working conditions. Being packaged with metal-based pressure-sensitive chips, it aims at solving the problems that are common in hydraulic system of construction machinery, such as serious cavitation, liquid hammer phenomenon, high peak pressure, large power fluctuation, large vibration interference and harsh environment. It is designed to fully meet the requirements of these working conditions.

The biggest advantage of this product is impact resistance, high temperature resistance, good long-term stability and high reliability. P310 series has strong internal structure that ensures its normal work in a high vibration environment.

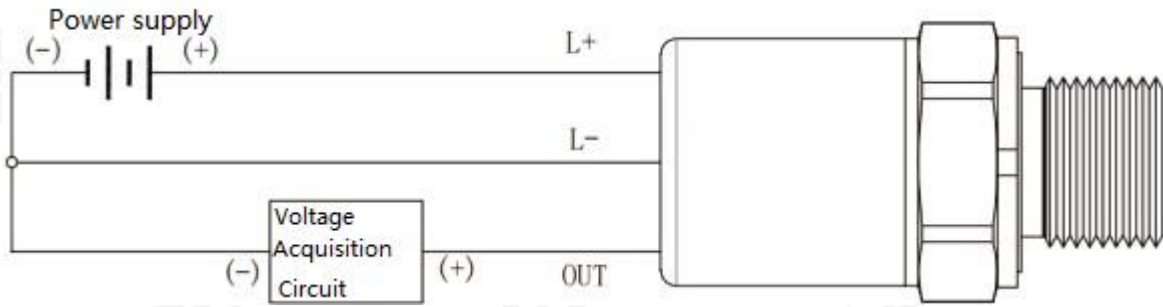
## Specifications

Parameter	PF310 Series			
Measuring range(MPa)	1-10	16-40	60	70-100
Overload pressure	300%	300%	250%	200%
Burst pressure	4000%	1000% and $\leq 400\text{MPa}$	$\leq 400\text{MPa}$	
Accuracy	$\pm 0.25\% \text{F.S.}, \pm 0.5\% \text{F.S.}, \pm 1\% \text{F.S.}$			
Long-term stability	$\pm 0.2\% \text{F.S./year}$			
Output	4-20mA, 0.5-4.5V, 0.5-4.5V(ratiometric), 0-10V			
Power Supply	8-32VDC			
Zero point temperature drift	$\pm 0.1\% \text{F.S./}10^\circ\text{C}$			
Full range temperature drift	$\pm 0.3\% \text{F.S./}10^\circ\text{C}$			
Response time	$\leq 1\text{ms}$			
Durability	$10^8$ pressure circles			
Insulation resistance	$\geq 1000\text{M}\Omega/500\text{VDC}$			
Sensitive component material	17-4PH			
IP rating	IP67			
Medium temperature range	$-40\sim+80^\circ\text{C}$ (0.25%F.S), $-40\sim+105^\circ\text{C}$ (0.5%F.S, 1%F.S)			
Ambient temperature range	$-40\sim+105^\circ\text{C}$			
Storage temperature range	$-40\sim+105^\circ\text{C}$			
Random vibration	20g, GB/T2423.56-2006			
Sinusoidal vibration	14.1g, GB/T2423.10-2008			
Shock	50g, 11ms, GB/T2423.5-1995			
EMC-electromagnetic field radiation immunity	GB/T 17626.3-2016			
EMC-electrostatic discharge immunity	GB/T 17626.2-2018			

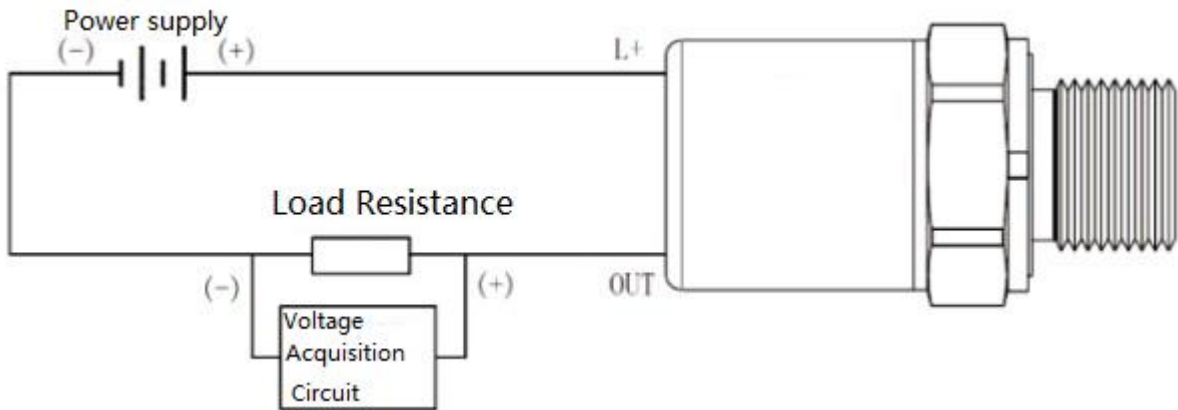
## Dimensions



Wiring



For voltage output

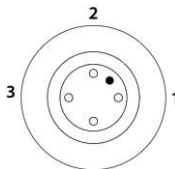
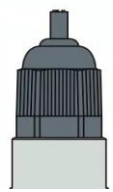
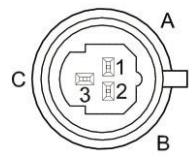
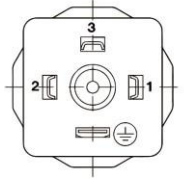
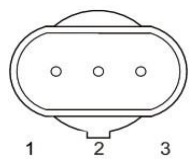
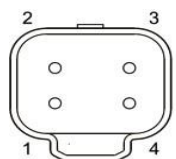
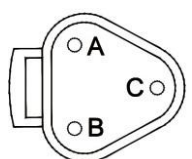
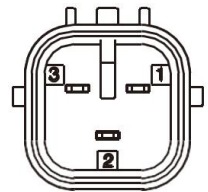
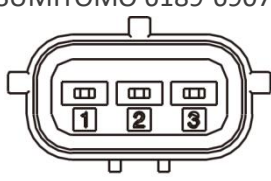


For current output

Pressure Connections

Code	G2	M3	G1	G5	M6
Overall dimensions	<p>G1/4-19</p>	<p>M12x1.5</p>	<p>G1/8</p>	<p>G1/4-19A</p>	<p>M20x1.5</p>
Code	M1	G4	M4	N2	G3
Overall dimensions	<p>M8x1.5 female</p>	<p>G1/2</p>	<p>M14x1.5</p>	<p>NPT1/4</p>	<p>G3/8</p>

Electrical Connections

Code	01		02		03		04	
Port form	<p>M12X1</p> 		<p>Direct cable outlet</p> 		<p>Packard</p> 		<p>Hirschmann</p> 	
Pin definition	Current	Voltage	Current	Voltage	Current	Voltage	Current	Voltage
	1:Power + 2:Loop 3:/ 4:/	1:Power 2:Signal 3:GND	Red:Power Black:Loop	Red:Power Black:GND Blue: Signal+	A: Loop B: Power + C:/	A: GND B: Power + C:Signal	1:Power + 2:Loop- 3:/ 4:/	1:Power+ 2:GND 3: Signal 4:/
Code	05		07		08		12	
Port form	<p>AMP</p> 		<p>Deutsch DT04-4P</p> 		<p>Deutsch DT04-3P</p> 		<p>Sumitomo 6189-0131</p> 	
Pin definition	Current	Voltage	Current	Voltage	Current	Voltage	1:Power + 2:Signal 3: GND	
	1:/ 2:Loop 3:Power+	1:Signal 2:GND 3:Power+	1:Loop- 2:Power + 3:/ 4:/	1:GND 2:Power+ 3:/ 4:Signal	A:Power+ B:Loop C:/	A:Power + B:GND C:Signal		
Code	13							
Port form	<p>SUMITOMO 6189-6907</p> 							
Pin definition	1:Power+ 2:Signal 3:GND							

Order Information

Item	PF310 (Model)	05	A	S26	G2	105	1
Electrical Connection		01=M12X1 02=Direct cable outlet 03=Packard connector 04=Hirschmann connector 05=AMP connector 07=Deutsch DT04-4P 08=Deutsch DT04-3P 12=SUMITOMO 6189-0131 13=SUMITOMO 6189-6907					
Output		A= 4-20mA C=0.5-4.5V ratiometric	B=0.5-4.5V G=0-10V				
Power Supply		S26=8~32Vdc					
Pressure connection		G2=G1/4-19 M6=M20X1.5 G1=G1/8 G4=G1/2 M1=M8X1.25 female	N2=NPT 1/4 M3=M12X1.5 G5=G1/4-19A M4=M14X1.5 G3=G3/8				
Pressure Measurement		105=1 MPa 046=4 MPa 106=10 MPa 406=40 MPa 706=70 MPa	165=1.6 MPa 056=5 MPa 166=16 MPa 506=50 MPa 107=100 MPa	255=2.5 MPa 066=6 MPa 256=25 MPa 606=60 MPa			
Accuracy		0=1%F.S	1=0.5%F.S	2=0.25%F.S			